# 3M<sup>TM</sup> Heel Grounder Assembly HGC1M-ECG

### Green Economy Heel Grounder

Cost effective but durable. A double life span, three layer sole, and 24 inch multi-strand ribbon make this grounder a good choice when high volume grounder use and turnover are costing too much. Green hook and loop provides visual assurance that heel grounders are being used. The elastic strap offers comfortable adjustability. 3M uses time-tested construction techniques including computer controlled stitching, riveting, die cutting, and heat cutting to ensure consistent performance.

# Reversible sole for double life span. 24" conductive ribbon rubber sole

### **Standards**

Meets the requirements of ANSI/ESD S-20.20, EIA 625, MIL-STD-1686, and MIL-HDBK-263.

## **Specifications**

Resistor: 1 megohm

Color: Black Sole, Green Hook and Loop

Ribbon: Multi-strand, carbon suffused nylon on polyester,

sewn in sinusoidal pattern to provide side to side

conductivity.

Hook and Loop: 3/4"

Sole Interior: Non-marking Sole Exterior: <10<sup>5</sup> ohms

### **Part Numbers**

HGC1M-ECG Economy Heel Grounder, Green, 1 meg resistor

See 3M Data Sheets for these related items:

3M™ Foot Grounder Tester

3M™ Floor Mats



### **How Foot Grounders Work**

Foot grounders discharge static from a person to ground by connecting the person to a grounded walking surface. A conductive ribbon placed inside the wearer's shoe or sock makes electrical contact with the skin through perspiration. The ribbon is joined to a resistor which limits current should accidental exposure to electricity occur. The other end of the resistor is joined to a conductive sole. This sole contacts a grounded ESD floor mat or ESD flooring system. Foot grounders must be worn on both feet to maintain ground contact while walking.

### PRODUCT DATA SHEET

# **Foot Grounder - Economy Green**

ECONOMY HEEL GROUNDER

ITEM NUMBER SEE ABOVE <u>ратаѕнеет</u> 1270-в Distributed by:

**All-Spec Industries** 

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